

## TC1-D

### Product Overview

- Ultra small
- Powerful
- Customized

Control port:  
6x digital input  
6x digital output  
Pulse Cmd. input

General port:  
2x +/-10V Analog input  
Encoder buffered output

DC Power input  
Motor power output

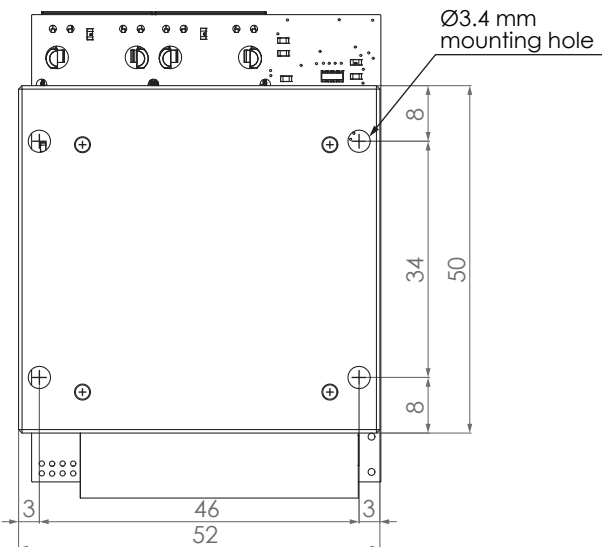
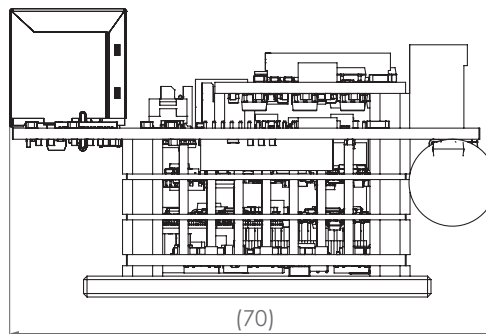
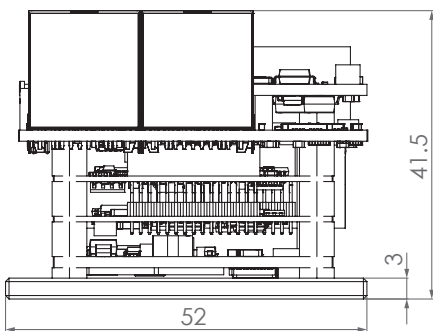
EtherCAT

Feedback port:  
3x digital input  
Encoder input  
1x 0-5V analog input

RS232 serial port

24V control logic supply

### Dimension



### Ordering Information

TC1-	D	30	48	S	E
Fieldbus type: Blank: CANopen E: EtherCAT					
Case type: S: Miniature connector board C: Core module only L: Bookshelf style case					
DC supply: 48VDC					
Continuous current (Amps): 30					
DC supply type					
Servo Driver					

TC-03-S21-EN 2019.02.15 Printed in Taiwan



# TC

# SERIES

DC Servo Driver

## Specification TC1-D

Model		TC1-D/48E	
Input Power	Voltage (VDC)	48VDC	
	DC Bus Peak Voltage (VDC)	55VDC	
	Power Rating (W)	1440	
Control Logic Power	Voltage Range (VDC)	24 VDC or 48 VDC	
	Current (A)	> 0.5	
Peak power output (kW)		2.88	
Peak current output (A)		60	
Cont. current output (A)		30	
Regenerative resistor	Resistance (Ohm)	5 (option)	
	Continuous dissipation (Watt)	60 (option)	
Regenerative resistor switch cont. current (A)		9.6	
Fieldbus (DS402 V3.0)		EtherCAT	
DS402 Operation modes		PP, PV, PT, HM, CST, CSV, CSP	
Serial bus		RS232	
Motor type		Linear/Rotary PMSM	
Encoder Input	Digital	Type	A/B Incremental (RS422 signaling)
		Work Frequency	Max. 20 Mega counts/s
		Count Range	$\pm 2^{31}$ counts
	Analog (sin / cos)	Amplitude	1V <sub>P-P</sub>
		Work Frequency	100 kHz, 4096 Cnt/Period Interpolation
Absolute	Type	BISS-C, Tamagawa, EnDat 2.2, SSI	
Feedback position error mapping		Yes	
Current control	Loop Frequency	20 KHz	
	PWM modulation	SVPWM	
	Command input	Serial, Fieldbus, $\pm 10$ V Analog, internal software	
Velocity control	Loop Frequency	10 KHz	
	Command input	Serial, Fieldbus, $\pm 10$ V Analog, internal software	
	Output filter	x3 (Low-pass or Notch)	
	Counter range	-2, 147, 483, 648 to 2, 147, 483, 647 counts/second	
Position control	Loop Frequency	5 KHz	
	Command input	Pulse command (A/B, Step/Dir, CW/CCW), Serial, Fieldbus, $\pm 10$ V Analog, internal software	
	Trajectory generator	Trapezoidal with S-curve filter	
	Counter range	-2, 147, 483, 648 to 2, 147, 483, 647 counts	
Analog Input	Input type	x1 ( $\pm 10$ V differential), x1 ( $\pm 10$ V Single-end)	
	ADC resolution	12 bit	
Pulse command frequency	RS422	Max. 10 MHz	
	5V single-end	Max. 1 MHz	
Total Digital Inputs		x6 ( 5~24 V )	
Total Digital Outputs (open-collector)		x3 ( 24V, 400 mA ), x3 ( 24 V, 200 mA )	
High speed Position compare output		x1 (RS422)	
Autotuner		Current/Velocity/Position loop gain, motor phasing setup, sin/cos encoder calibration	
Gain switch function		Yes	
Software protection		Dynamic brake, motor over-current, over/under-position, over-velocity, Virtual/physical position limit switch, missing hall signal, external fault trigger	
Hardware protection		Drive over-temperature (analog), 5V output short circuit, motor over-temperature (analog)	
Dimensions (LxHxW) (mm)		75 x 40 x 52 (excluding optional heatsink)	
Weight (Kg)		0.128 (excluding optional heatsink)	
Operating temperature		10~40 °C	

Note : Additional heatsink required to ensure continuous operation at rated output.