



直得科技股份有限公司
CHIEFTEK PRECISION Co., LTD.



Will-SERIES

AC Linear Motor Servo Driver

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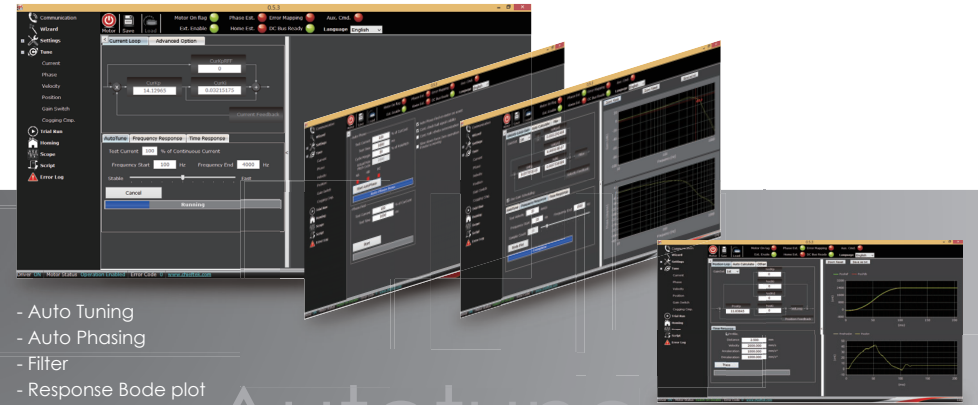
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Will

SERIES

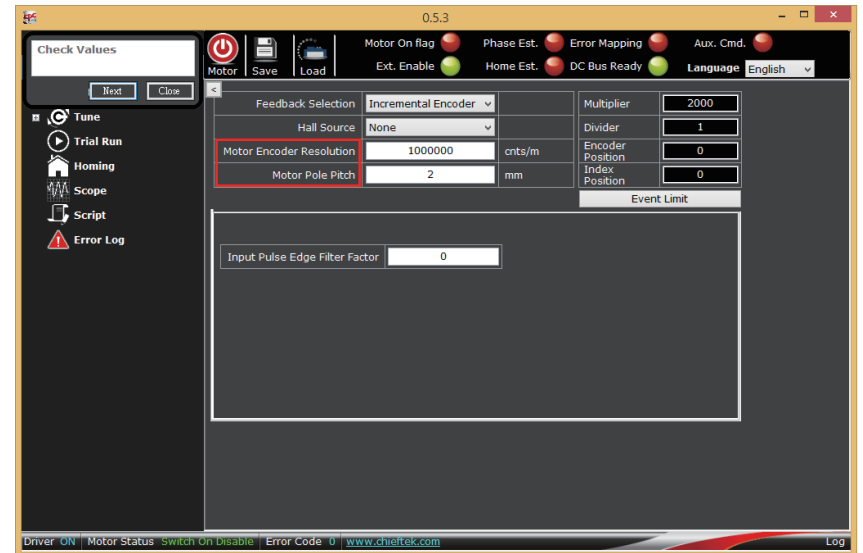
AC Servo Driver



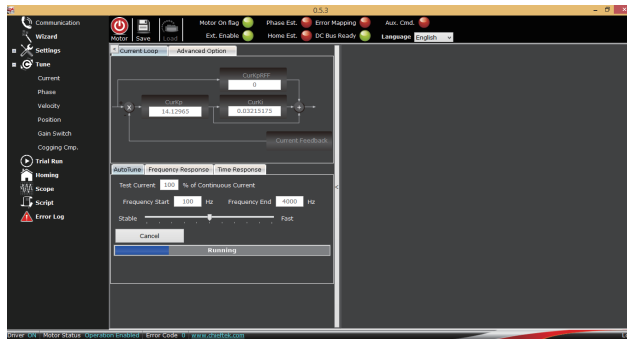
- Auto Tuning
- Auto Phasing
- Filter
- Response Bode plot
- Time response plot

Autotune

Wizard Step by step setup interface



Auto tune



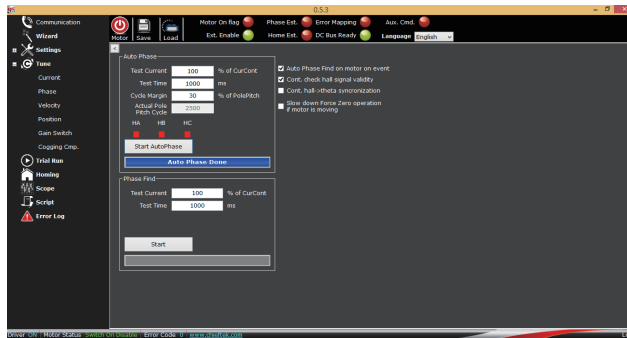
- Auto tuning
- Visualized control loop
- User-friendly interface
- Highly efficient tuning algorithm
- Short tuning time
- Can tune for stable or fast system response

Auto tune(position)



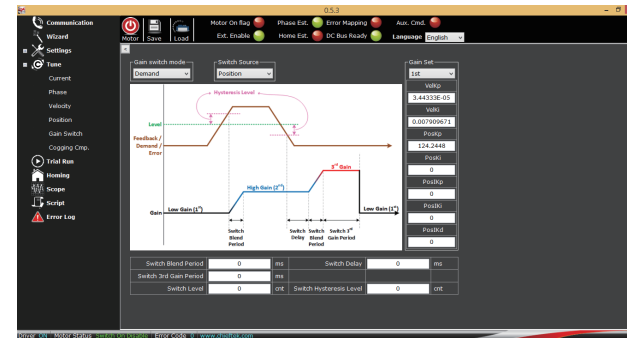
- Fast control loop up to 5k Hz
- Can test 3 groups of gain set
- Feedforward signal path
- Easy to fine tune
- Input response with profile position

Auto phasing



- Auto phasing
- Hall sensor or forcecommutation
- Step by step phasing progress prompt

Gain switch



- 3 groups of position and velocity gains can be switched
- Gain-switch rule: Demand, Feedback, Error, Target, and Digital input
- Easy to fine tune for different application

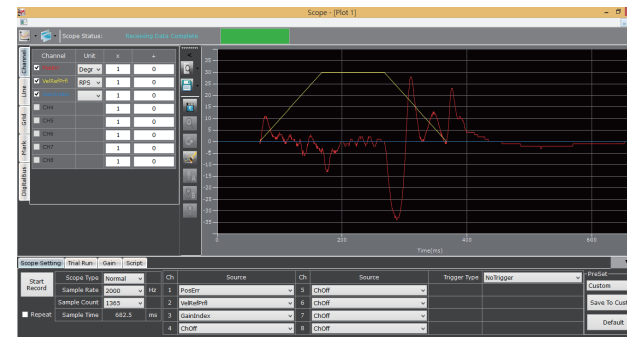
Auto tune(velocity)



- Fast control loop up to 10k Hz
- Can test 3 groups of gain set
- Easy to fine tune
- Feedforward signal path
- Response Bode plot
- Bandwidth label
- Input response test with step/sine/triangle
- 3 filters on force output

Gain switch Test

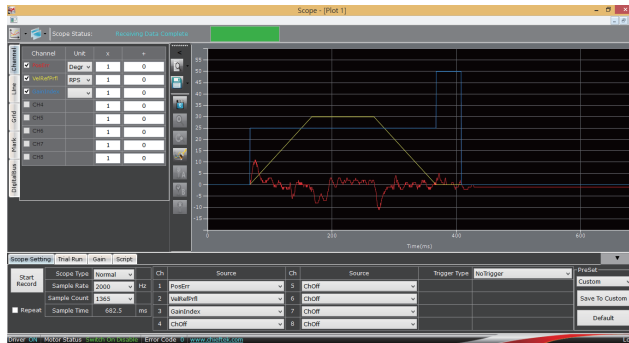
- Distance:0.6m
- Velocity:3m/s
- Acceleration:3g
- Deceleration:3g



- Performance without Gain-switch
- Yellow: velocity profile
- Red: Position Error [+/- 35 count]

Gain switch Test

- Distance:0.6m
- Velocity:3m/s
- Acceleration:3g
- Deceleration:3g



Performance with Gain-switch
 Yellow: velocity profile
 Red: Position Error [± 11 count]

Scripting

The screenshot shows the 'Script' window in the software. It contains a list of steps for a motion profile, such as 'Motor On Profile Position', 'Position Move', and 'Fast Log'. Below the script, there are configuration fields for 'Position Move' including Position (140 mm), Velocity (1000 mm/s), Acceleration (10000 mm/s²), and Deceleration (10000 mm/s²). A 'Functions' panel on the right lists various control functions like 'VelocityLogGain', 'Motion', and 'PositionMove'.

Script could program motor motion with user-friendly interface.

Scope



- Scope provides a real time monitor of driver information.
 - User could inspect motion detail without an oscilloscope.

Homing

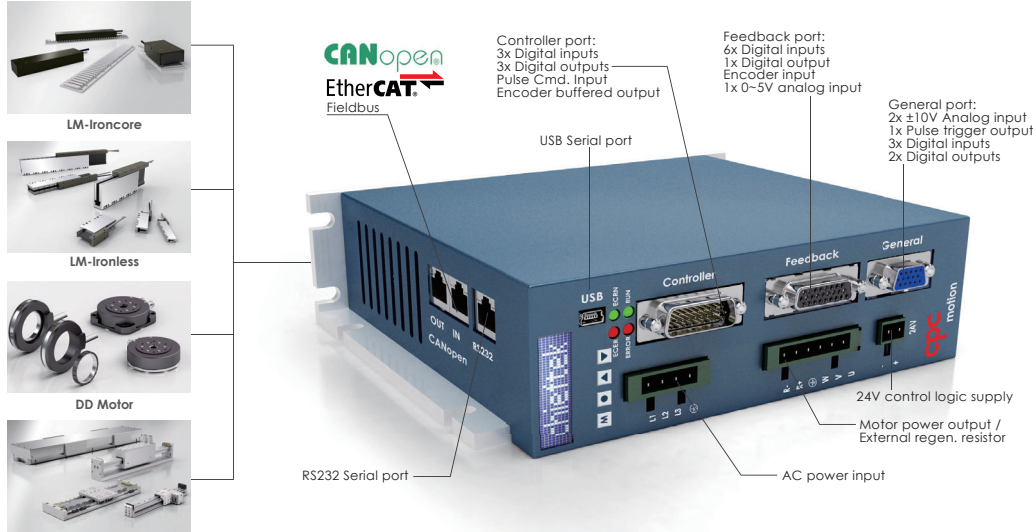
The screenshot shows the 'Homing' configuration screen. It features a 3D animation of a motor and a scale. Below the animation, there are fields for 'Home Method' (set to 35) and 'Start' status. A table at the bottom lists homing parameters: Home Speed (20 mm/s), Home Offset (0 cm), Home Acceleration (20 mm/s²), Hard Stop Current (12 % of Peak Cur.), and Hard Stop Period (1000 ms). A 'Switch Status' panel on the right shows 'Forward Search', 'Backward Search', and 'Home Search' options.

- Setup interface provides 35 kinds of homing methods.
 - Also, the vivid animations explain how a homing method is performed.

Ordering information

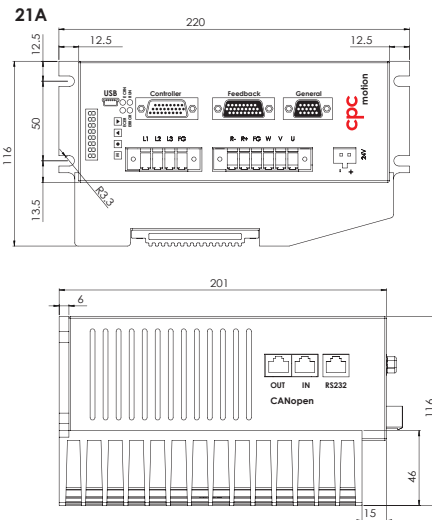
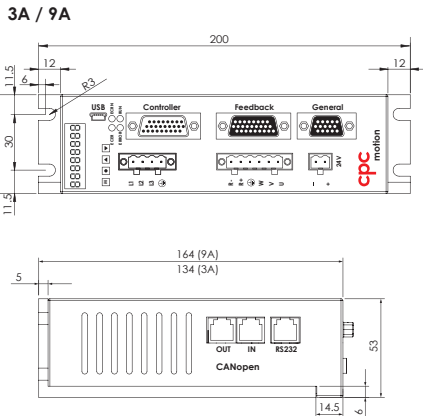
Will1-	B	9	P	/230-	H	R	E
							□ : CANopen ^(Note1) E : EtherCAT
							□ : No Resistor ^(Note1) R : Brake Resistor
							□ : No heatsink ^(Note1) H : Passive heatsink F : Heatsink with fan
							AC supply: 230VAC
							□ : Normal P : Extended peak current ^(Note2)
							Continuous current (Amps): 3, 9, 21 (B-type only)
							B: B-type
Servo Driver							

Product Overview Will1-B



EtherCAT® is registered trademark and patented technology, licensed by Beckhoff Automation GmbH, Germany.

Dimension



Specification

Model	Will1-B 3/230	Will1-B 3/230-E	Will1-B 9/230	Will1-B 9/230-E	Will1-B 9P/230	Will1-B 9P/230-E	Will1-B 21/230	Will1-B 21/230-E
Input Power	Voltage and Phase		1Φ 230 VAC		3Φ 230 VAC			
	DC Bus Peak Voltage (VDC)		390					
	Frequency (Hz)		50 to 60					
	Power Rating (W)		1125		3375		7875	
Control Logi Power	Voltage Range (VDC)		24 VDC					
	Current (A)		> 0.5					
Peak power output (kW)		1.3		4.4		6.6		13.2
Peak current output (A)		9		20		30 ^(Note2)		63
Cont. current output (A)		3		9 ^(Note3)		9 ^(Note3)		21
Regenerative resistor	Resistance (Ohm)		60 (option)		20			
	Continuous dissipation (Watt)		100 (option)		250			
	Pulse Braking Energy		5000 (option)		12500			
Regenerative resistor switch cont. current (A)		10		20				
Fieldbus (DS402 V3.0)		CANopen	EtherCAT	CANopen	EtherCAT	CANopen	EtherCAT	CANopen
DS402 Operation modes		PP, PV, PT, HM, CST, CSV, CSP						
Serial bus		RS232						
Motor type		Linear/Rotary PMSM						
Encoder Input	Digital	Type		A/B Incremental (RS422 signaling)				
		Work Frequency		Max. 20 Mega counts/s				
	Count Range		±2 ³¹ counts					
	Analog (sin / cos)	Amplitude		1V _{p-p}				
Work Frequency		100 kHz, 4096 Cnt/Period Interpolation						
Absolute		Type		BiSS-C, Tamagawa, EnDat 2.2, SSI				
Feedback position error mapping		Yes						
Current control	Loop Frequency		20 KHz					
	PWM modulation		SVPWM					
	Command input		Serial, Fieldbus, ±10 V Analog, internal software					
Velocity control	Loop Frequency		10 KHz					
	Command input		Serial, Fieldbus, ±10 V Analog, internal software					
	Output filter		x3 (Low-pass or Notch)					
Counter range		-2, 147, 483, 648 to 2, 147, 483, 647 counts/second						
Position control	Loop Frequency		5 KHz					
	Command input		Pulse command (A/B, Step/Dir, CW/CCW), Serial, Fieldbus, ±10 V Analog, internal software					
	Trajectory generator		Trapezoidal with S-curve filter					
Counter range		-2, 147, 483, 648 to 2, 147, 483, 647 counts						
Analog Input	Input type		x1 (±10 V differential), x1 (±10 V Single-end)					
	ADC resolution		12 bit					
Pulse command frequency	RS422		Max. 10 MHz					
	5V single-end		Max. 1 MHz					
	24V single-end		Max. 50 KHz					
Total Digital Inputs		x12 (5-24 V)						
Total Digital Outputs (open-collector)		x3 (24V, 400 mA), x3 (24 V, 200 mA)						
High speed Position compare output		x1 (RS422)						
Autotuner		Current/Velocity/Position loop gain, motor phasing setup, sin/cos encoder calibration						
Gain switch function		Yes						
Control panel		x1 (8 digit character LCD)			x4 push buttons			
Software protection		Dynamic brake, motor over-current, over/under-position, over-velocity, Virtual/physical position limit switch, missing hall signal, external fault trigger						
Hardware protection		Drive over-temperature (analog), 5V output short circuit, motor over-temperature (analog)						
Dimensions (LxHxW)(mm)		200 x 134 x 53		200 x 164 x 53 (excluding optional heatsink)		220 x 201 x 116		
Weight (Kg)		1.2		1.6 (excluding optional heatsink)		3.6		
Operating temperature		10-40 °C						

Note 1: Only applicable for the Will1-B series.
 Note 2: Only applicable for the Will1-B series. Current sensor with a wider input range is used at the cost of additional signal noise and reduced resolution. This arrangement is suitable for applications where the motor mostly operates in short, high current bursts.
 Note 3: Additional heatsink required to ensure continuous operation at rated output.